

# Tensile Force Measuring Head Series M 156, M 356

Head series M 156 is a compact system to measure tensile forces on : cables, stranded-wire, wires, tapes etc.

The smooth, in ball-bearing running rollers, can be adjusted to the material, which should be measured.



By means of a light turn, the measuring head can easy be threaded in the running material too.

Both the outer guide-rollers guide the material in a defined angle over the measuring roller. Due to the deviation, the resulting radial force is measured by the head. It is proportional to the tensile force.

Application: tensile force measurement on: stranded wire and cable up to ∅ of 2 mm

wire up to Ø of 1 mm

for cord, belts etc. using cylindrial rollers up to a width of 25 mm for installation in machines / labs / or measurement by hand

Characteristics: by changing the 2 outer guide-rollers, 3 various material guidings are possible

Nominal loads: 5 daN, 10 daN, 2 hN, 5 hN, 1 kN,

Measuring principle: measuring system = capacitive

the measuring head transforms the, on the measuring-roller active radial-force,

into a proportional electric outputsignal

Roller – material: AlCuMgPb, Option: ceramic coated rollers

Materialspeeds: up to 1200 m/min.

Dimensions: standard: distance between both the outer guide-rollers: 180 mm.

Optional: distance between both the outer guide-rollers: 280 mm (for stiff material)

Option: cylindrical rollers, ceramic coated rollers

Hints: series M 156 needs an external Tensometric amplifier

series M 356 is equiped with a built-in amplifier

M 356 needs a service voltage of 5 V, 12 V, 24 V, or ± 15V

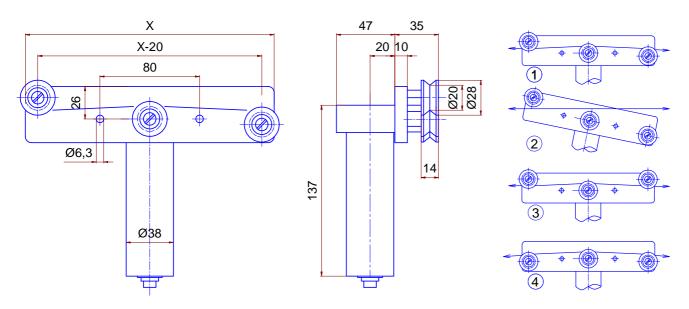
and supplies an analog outputsignal 0 - 10 V corresp. 0 - 100 % the nominal load

Accessories available: connection cable, amplifier with or without display

#### Technical data:



## **Dimensions Tensile Force Measuring Head Series M 156**



3)

4)

### X = according to the design 200 mm or 300 mm

- ideal arranged rollers for measurement by hand easy threading of the material
- by means of a light turn of the measuring head, you reach the measuring position (1)
- preferential roller-arrangement for installation no deviation of the normal material run
- preferential roller-arrangement for installation, various diameter have no influence to the measurement - measurement without new calibration -

## M 156

Series M 156 can only be used together with a Tensometric amplifier. For tension measurement by hand: MINI 710 is necessary.

Nominal loads 5 daN, 10 daN, 2 hN, 5 hN, 1 kN Angle of contact

(1 hN = 10 daN; 1kN = 100 daN) around the measuring roller : 6 °

Measuring range approx. 5 % to 100 % the nom.load Charact.range of temp. + 10°...+ 35℃

Error of the meas.system < 1% Coef.of temp. <  $\pm$  0,1 % /  $\mathbb C$  Measuring principle capacitive Overload protection min. 10 times

Natural frequency 150 Hz to 300 Hz acc.to the nom.load Protection IP 40

Volume of delivery measuring head, instruction manual

## M 356 (M 156 with built-in amplifier)

Technical data identical with M 156

Service voltage 5 V, 12 V, 24 V or ± 15V (adjusted from Tensometric)

Output signal 0 - 10 V, corresponding to 0 - 100 % of the nominal load

Calibration potentiomter to adjust the electrical zero and the gain

are availbale at the plug-side, by means of a screw-driver

Volume of delivery measuring head with connector, instruction manual