

IMP - TENS System Questionnaire

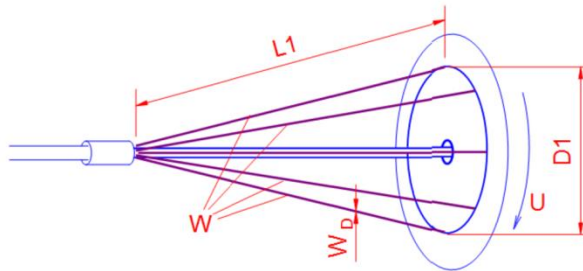
Please complete a form for each different measuring condition.

Machine: Stranding machine - Tubular stranding machine - Plaiting machine*

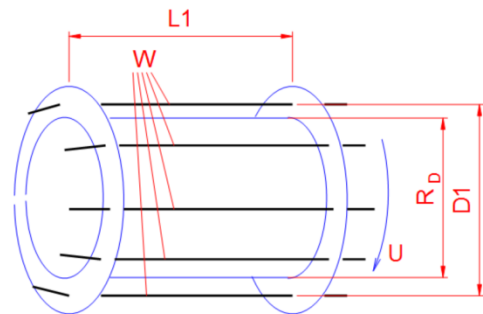
Measuring point: (Brief description)

Configuration of machine clothing (W):

Type A



Type B



W = clothing

L1 = Length:

Free space for tensile force sensor to be indicated

D1 = Diameter of clothing rotation:

RD = Tube diameter:

only in case of tubular stranding machine

WM = Clothing material *:

of which material is the clothing composed?

- Textile thread - copper wire -
- aluminium wire - steel wire -
- other material:

WT = Tensile force:

what is the tensile force to be expected for each inserted material during production process?

WD = Diameter:

which diameter has a single inserted material?

U = Revolutions per minute (RPM):

No(W) = Number:

what is the number of wires / threads of the clothing?

* Delete as applicable